

**Work Order ID 63142**

Thursday, October 21, 2010 2:37:35 PM



Page 1

Item ID: D350-636-216

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube STD RH, Deluxe

Start Date: 10/21/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 10/28/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan: 

Date: 10/10/21

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

IIN-D350-636

H

100

0.00



DC

Memo

0.00

Document Control

Photocopy bluefile &amp; type labels per PPPD350-636-216 CHG001

Sulochan

JG for BG 11-4-6

110

Assemble as per dwg

0.00



HandFinish

Memo

0.00

Hand Finishing

1- Assemble Toe kit, Wedge kit and Tow ring kit to D350-636-016 as per IIN-D350-636

1 6 11/10/10

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

Sulochan

⑦

B67179

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Page 2

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Accept



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Start Date: 10/21/2010 Start Qty: 1.00



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Required Date: 10/28/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150		0.00							
	Packaging								
Packaging	Memo	0.00							
	Identify and pack for shipping as per PPP D350-636-216								
	Location: <u>73</u>								
	PPP rev: <u>A</u>								
160	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

11/4/10

11/4/10

mf  
11-024-04

W/O:		WORK ORDER CHANGES						
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1. The first step is to identify the key components of the system. This includes understanding the hardware, software, and data involved. For example, in a web application, this might involve identifying the server, database, and client-side code.

2. The second step is to analyze the system's architecture. This involves understanding how the components are interconnected and how data flows between them. This can be done through a combination of documentation review and hands-on testing.

3. The third step is to perform a detailed analysis of the system's behavior. This involves running tests to observe how the system responds to various inputs and outputs. This can help identify potential vulnerabilities and areas for improvement.

4. The fourth step is to document the findings of the analysis. This includes creating a report that outlines the system's components, architecture, and behavior, as well as any identified vulnerabilities and recommendations for improvement.

5. The final step is to implement the recommendations. This involves making changes to the system's code, configuration, or hardware to address the identified issues and improve its overall performance and security.

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52

**Required Qty: 1.00**

**Comments:** IPP Rev:A 10.10.04 new issue DD verf:EC

[illegible]

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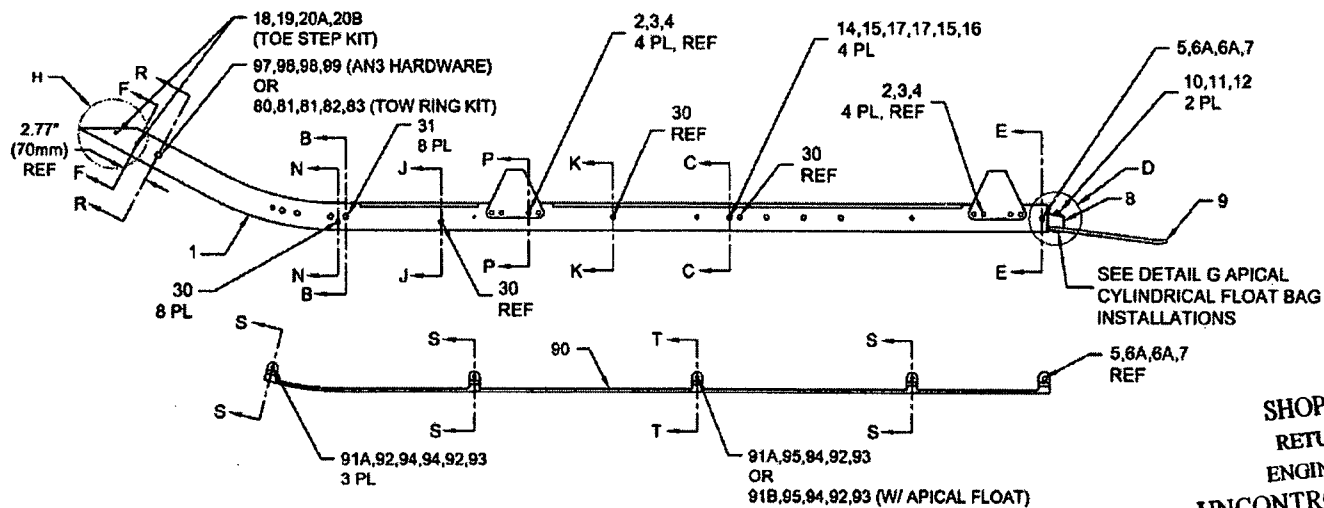
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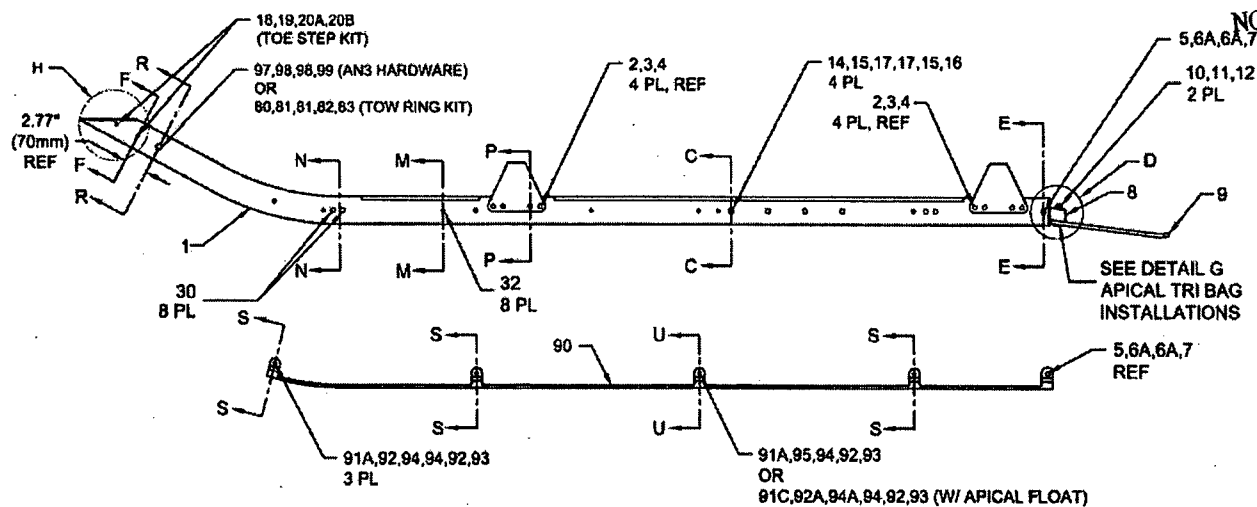
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WITHOUT NOTICE  
WORK ORDER

NO. 63142  
10-10-21



**D350-636-015/-016/-215/-216**  
(Aerazul/Apical Cylindrical)



**D350-636-017/-018/-217/-218**  
(Aircruiser/Apical Tri-bag)

**Figure 3: D350-636-015/-016/-017/-018/-215/-216/-217/-218 SKIDTUBE ASSEMBLY**

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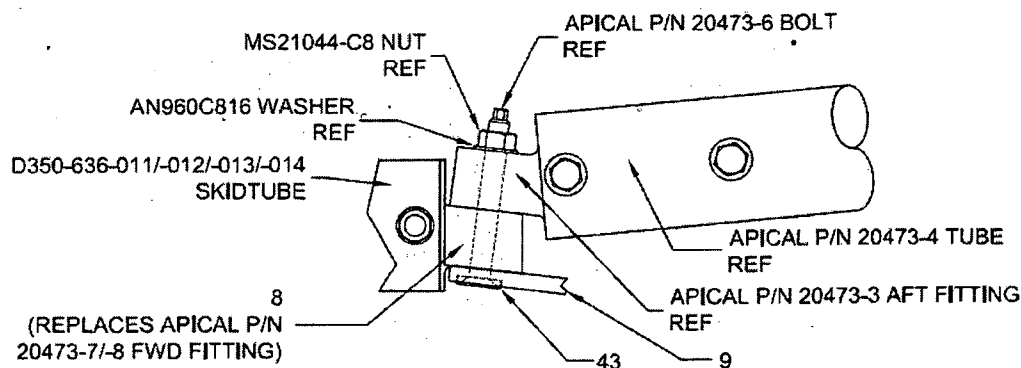
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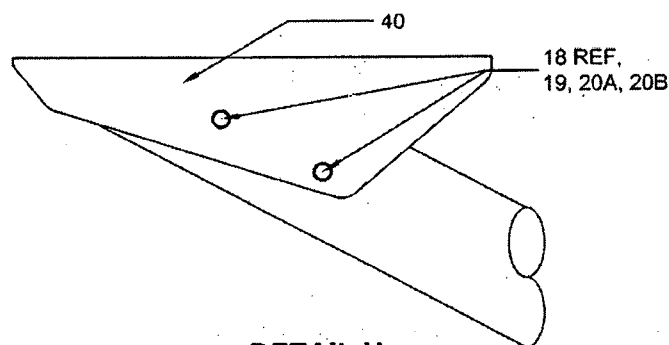
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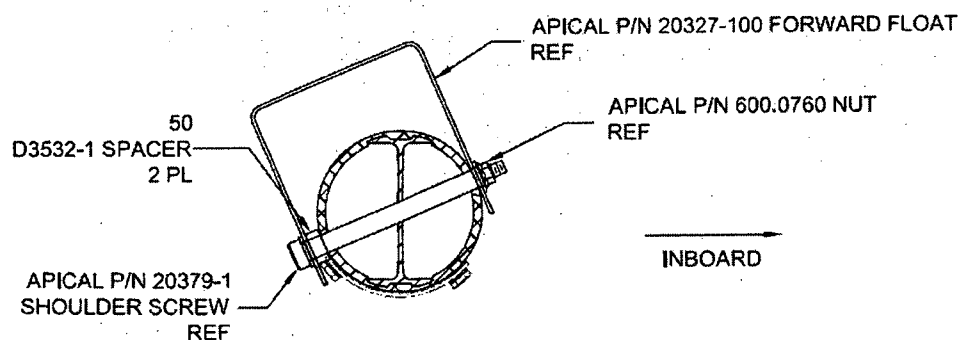




**DETAIL G**  
(APICAL CYLINDRICAL AND TRI-BAG INSTALLATIONS)  
1 PL PER SKIDTUBE



**DETAIL H**  
(D350-636-101 TOE STEP)  
1 PL PER SKIDTUBE



**SECTION N-N**  
(LH SHOWN, RH OPPOSITE)  
(D350-636-011/-012 WITH APICAL CYLINDRICAL FLOATS ONLY)

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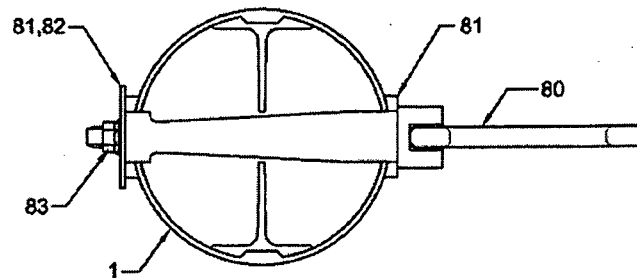
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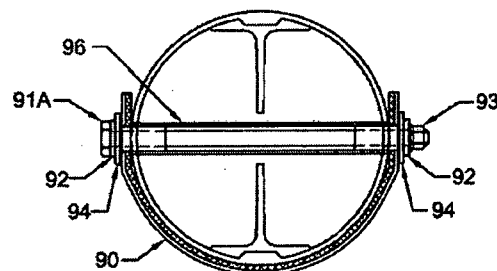
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**NOTE:** Date & initial all entries



**SECTION R-R**  
SHOWN WITH DRILLED Ø0.625" HOLE &  
D350-636-109 TOW RING KIT

*u/o 63142*



**SECTION S-S**  
D350-636-015/-016/-017/-018/-215/-216/-217/-218  
SKIDTUBES, 3 PL

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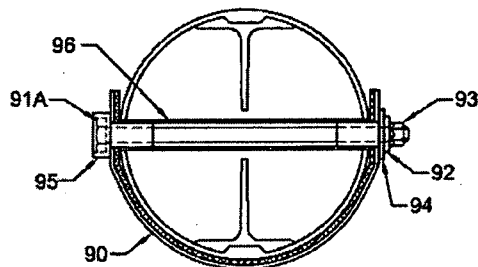
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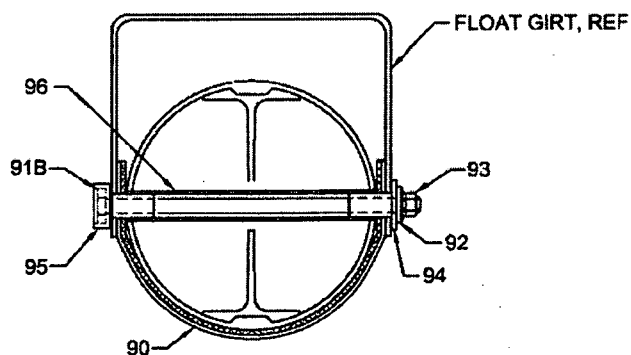
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WITHOUT APICAL CYLINDRICAL BAG  
FLOATS

OR

u/b 63142



WITH APICAL CYLINDRICAL BAG FLOATS

**SECTION T-T**  
D350-636-015/-016/-215/-216 SKIDTUBES  
1 PL

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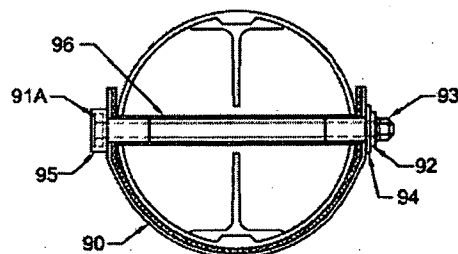
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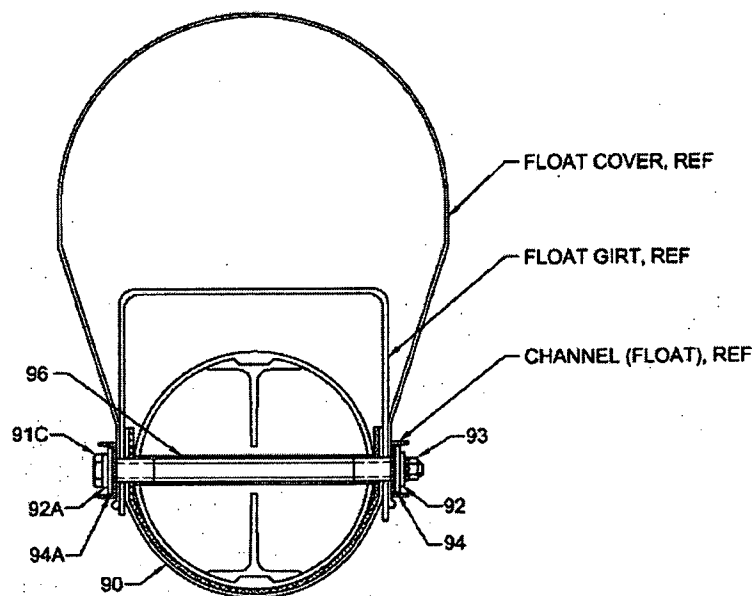
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WITHOUT APICAL TRI BAG FLOATS

OR

*u/b 43142*



WITH APICAL TRI BAG FLOATS

**SECTION U-U**

D350-636-017/-018/-217/-218 SKIDTUBES

1 PL

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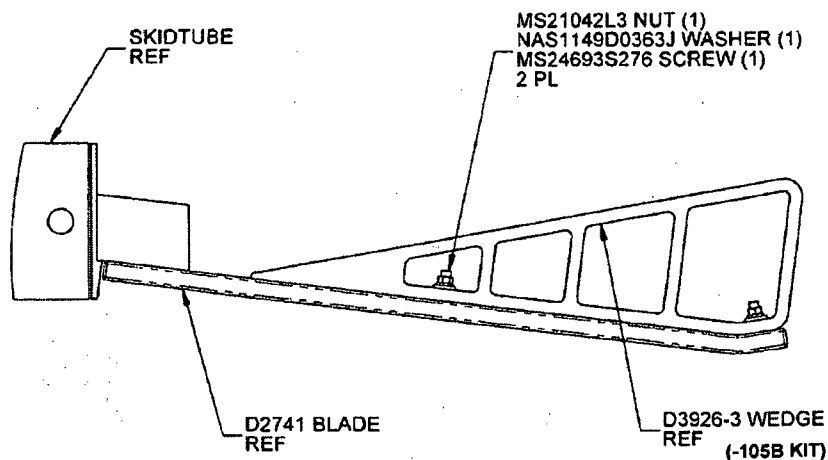
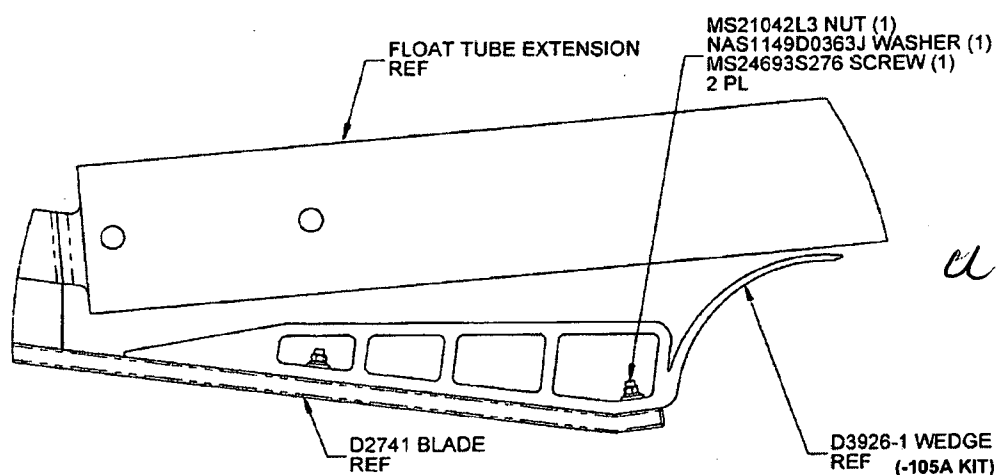
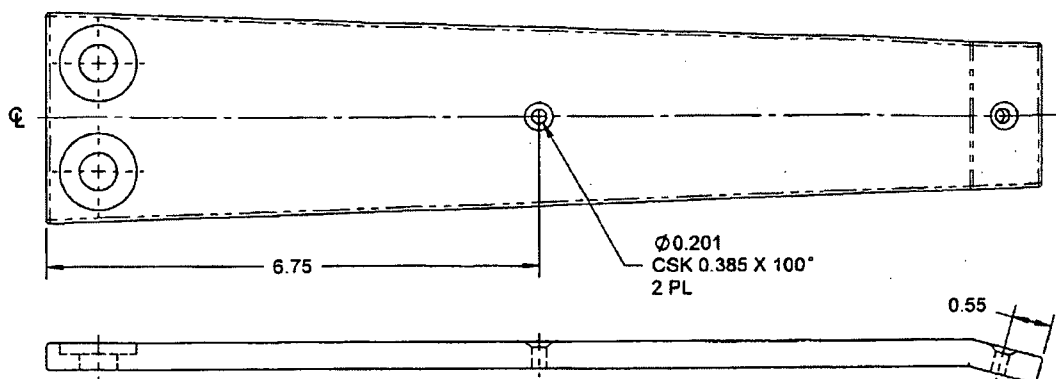
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**Figure 4: D350-636-105A/-105B WEDGE KIT INSTALLATION**

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